# FROM BIAS TO EQUITY, AI'S ROLE IN HEALTHCARE: A LITERATURE REVIEW

by

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# From bias to equity, AI's role in healthcare: A literature review

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#### **Abstract**

In a time where artificial intelligence (AI) is reshaping the healthcare landscape this literature review explores how AI can contribute to promoting equality in healthcare systems. It examines how designed and implemented AI can offer healthcare solutions for people from different racial and ethnic backgrounds. The review covers a range of studies specifically focusing on the ethical implications and opportunities of AI in the healthcare industry. It explores the nature of AI highlighting its potential to either reinforce existing biases or act as a tool for promoting fairness. The review assesses research methods, ethical considerations in AI development, and the impact of policy frameworks governing the use of AI in healthcare. By synthesizing this body of literature, the review emphasizes how AI is transforming healthcare and underscores the importance of inclusivity and ethical standards in developing AI algorithms. The insights derived from this review aim to provide guidance, for healthcare professionals AI experts and policymakers to create a healthcare system that effectively utilizes AI for the benefit of all individuals regardless of their ethnic backgrounds.

**Keywords**: artificial intelligence, healthcare equity, racial disparities, ethical AI, algorithmic bias, healthcare policy, digital health

## Introduction

Racial disparities in healthcare are an urgent concern, leading to unequal access to quality care, varied treatment outcomes, and pervasive health inequities among minority populations (Chen et al., 2019). While traditional healthcare systems have grappled ineffectively with these disparities, artificial intelligence (AI) offers a novel pathway for change. Utilizing machine-learning algorithms, AI can analyze and interpret large, complex datasets, thereby facilitating more informed healthcare decisions. AI has the potential to tackle the shortage of healthcare resources and improve the effectiveness of healthcare systems, as demonstrated by Vyas et al. (2020). Furthermore, these technologies offer exciting prospects for promoting fairness in healthcare access across different racial and ethnic communities, a potential recognized by LaBrique et al. (2020).

Historically, AI poses inherent risks and hazards, including algorithmic bias and fairness issues, if not meticulously designed and deployed (Rigby, 2019). For AI algorithms to be reliable, the quality of the data used for training is paramount (London, 2019). To circumvent these pitfalls, it is crucial to integrate principles of distributive justice into the design, deployment, and evaluation stages of AI models. A growing body of scholarly work indicates that machine-learning tools often inadvertently perpetuate existing societal biases, such as racial disparities, mainly when trained in biased datasets (Sikstrom et al., 2022). Therefore, the cautious implementation of AI in healthcare could minimize racial disparities by illuminating associated challenges, limitations, and ethical considerations.

There is a growing concern that intelligence (AI) algorithms could potentially reinforce existing disparities in healthcare if they are not carefully designed and implemented (Wang et al., 2021). AI has the potential to bring about advancements in diagnostics, treatment planning, and healthcare management. It is vital to test it both from a practical and algorithmic perspective since biased training data can lead to algorithmic bias. These biases could further worsen the prevailing inequalities in healthcare thereby

undermining the potential benefits of AI for minority populations (Chen et al., 2019; Sikstrom et al., 2022). Therefore, it is essential to prioritize research, into the design and deployment of AI to ensure it addresses and mitigates than exacerbates racial disparities in healthcare.

The purpose of this study is to conduct a thorough literature review of AI in healthcare, focusing on identifying evidence-based protocols that ensure the ethical design and approach to altering information systems by using AI algorithms. This analysis aims to determine how such strategies enable equitable access to healthcare, particularly for marginalized populations of racial and ethnic groups. A thematic analysis-based study will focus on the role of AI technology in response to ethical concerns and avoiding racial inequities in health care. The intention is to provide a broad understanding of the mechanisms that make AI beneficial for all in healthcare delivery, an important strategy worth highlighting in AI development within the healthcare sector. This research will answer the following question:

RQ1: What evidence-based strategies can ensure AI algorithms are designed and implemented ethically to foster equitable healthcare across racial and ethnic groups?

# **Review of the Literature**

AI has contributed to advanced healthcare capabilities, empowering healthcare professionals to make more informed and precise decisions (Bohr & Memarzadeh, 2020). Artificial intelligence has rapidly advanced healthcare capabilities, allowing professionals to make more informed and accurate decisions (Bohr & Memarzadeh, 2020). It is not merely a technological advancement; AI has the potential to be transformative, affecting healthcare systems at multiple levels, from diagnostics to treatment planning. AI's transformative potential affects healthcare systems at multiple levels, from diagnostics to treatment planning (Alowais et al., 2023). In addition to offering analytical prowess, AI has the power to democratize healthcare. It can expand the reach of high-quality healthcare to remote areas and the underserved (Harry, 2023). These technologies, thus, do more than enhance existing systems; they have the potential to revolutionize the way healthcare is delivered, ensuring a more equitable distribution of resources and expertise.

Two important subfields of AI that are highly relevant to healthcare are machine learning and natural language processing. Machine learning is a branch of AI that focuses on developing algorithms to learn from and make predictions or decisions based on data (Badillo et al., 2020). This self-learning capability enables machines to identify patterns and make decisions with minimal human intervention. Machine learning is particularly useful in interpreting complex medical data and improving diagnostic accuracy (Habehh & Gohel, 2021). Natural language processing is the AI subfield concerned with the interaction between computers and human language (Chen & Decary, 2019). Chen and Decary (2019) also state that NLP can extract pertinent information from patient records, clinical notes, and published research, facilitating a more efficient and comprehensive understanding of patient needs and medical knowledge.

Machine learning, natural language processing, and advanced analytics are instrumental in developing AI-powered tools and treatment protocols. Research by Zhang & Sejdić (2019) stated, "The broader use of radiological image analysis increases the workload for radiologists, and therefore the development of intelligent computer-aided systems for automated image analysis that can achieve faster and more accurate results for large volumes of imaging data is essential." By processing vast data sets, AI can discern patterns that may not be immediately apparent to human professionals, providing valuable insights that can dramatically improve patient outcomes (Park et al., 2020).

Decision support systems powered by AI algorithms standardize medical practices and can alert healthcare professionals to potential biases or disparities, thus facilitating the provision of more equitable healthcare (Garcia-Vidal et al., 2019). These early implementations laid the foundation for the AI systems we see today, contributing to its rapid evolution as an essential component of modern healthcare. This

progression from applications to advanced integrations highlights the extensive role that AI now plays in enhancing efficiency, accuracy, and accessibility within the healthcare sector.

The healthcare landscape continues to evolve, as signified by the latest trends and applications of AI, marking a significant shift in healthcare delivery and management. In 2018, a team of researchers at Google created an algorithm that outperformed pathologists (certified disease experts) in detecting signs of cancer spreading to lymph nodes. (Kim, 2018). According to Husnain et al. (2023), tailoring treatment plans to individual genetic profiles and predictive healthcare is gaining momentum, with algorithms now able to forecast patient risks for various diseases, enabling early interventions. AI has also revolutionized telemedicine, with virtual health assistants providing real-time patient support and diagnostics, significantly expanding healthcare accessibility (Barbosa et al., 2021). These technological advancements are reshaping how healthcare professionals approach patient care, offering more precise, efficient, and personalized medical solutions.

While promising, AI implementation in healthcare brings with it a host of challenges and instigates numerous debates. AI can enhance healthcare delivery. However, these systems handle racially diverse data, and the biases arise from it (Norori et al., 2021). Bias in healthcare is a widely acknowledged issue that impacts diagnosis, treatment, and patient outcomes. The introduction of AI has necessitated a focus on algorithmic fairness to prevent the perpetuation or exacerbation of existing biases (Harry, 2023). Machine learning technologies, specifically, have been employed to address these issues head-on, with some studies indicating significant reductions in healthcare disparities (Istasy et al., 2019).

Moreover, concerted efforts are underway to train algorithms on datasets that are both diverse and representative to ensure equitable healthcare outcomes (Norori et al., 2021). The onus is on training the algorithms correctly and continuously auditing and updating them to address any biases inadvertently introduced. This training, auditing, and retraining cycle is pivotal in achieving algorithmic fairness in healthcare applications.

# Methodology

This study adopts a qualitative narrative review of the literature on using AI in healthcare and its implications for racial disparities. The scope of this review was not geographically constrained; however, it was limited to studies published in English to maintain uniformity in language interpretation. Several scholarly databases were searched, including PubMed and Google Scholar. A strategic combination of keywords related to "artificial intelligence," "healthcare equity," and "racial disparities," among others, were used to retrieve relevant articles. The search was expanded through a snowballing technique, employing key articles to uncover additional research (Wohlin, 2014).

Using an analytical coding scheme, the content of the selected articles was summarized and categorized. This scheme facilitated the extraction of descriptive and analytic codes, aligning with Gibbs' (2007) framework for qualitative analysis. The coding process provided a structured, high-level overview of the article's main points. A rubric, informed by best practices for systematic reviews (Siddaway et al., 2019), was developed to evaluate the articles further. In assessing the articles, the rubric considered their methodology, relevance to the themes, and contribution to the research question. This evaluation ensured a consistent and objective review of the literature. From the coding exercise, common themes were identified based on the frequency of codes and their similarities. These themes were numerically coded and cataloged to develop a comprehensive table (see Table 1) that encapsulates the contributions of each article to the research question.

**Table 1:** Key Themes

Authors (Year)	Contribution	Main Theme
Alowais et al. (2023)	Ethical and legal considerations and the importance of human expertise in the responsible adoption of AI technologies in healthcare.	1
Bachina and Kanagala (2023)	AI applications, such as telemedicine and virtual health assistants need for ethical considerations in their design to ensure patient empowerment, data privacy, and responsible use of AI in healthcare decision-making.	2
Badillo et al. (2020)	Familiarizes the pharmacometrics and clinical pharmacology community with foundational machine learning concepts.	3
Babosa et al (2021)	Evaluates equitable access with telemedicine.	2
Bohr and Memarzadeh (2020)	Potential of AI in healthcare to improve diagnostics and treatment, and the importance of having AI perform as well as or better than humans in tasks such as medical image analysis.	1
Chen, Ghassemi, and Szolovits (2019)	Crucial aspect of biases in machine learning within healthcare settings, specifically analyzing disparities in clinical predictions related to race, gender, and socioeconomic status.	3
Garcia-Vidal et al. (2019)	Firsthand experiences with AI in a hospital setting, outlining both the benefits and the ethical challenges that accompany its integration into clinical practice.	1
Habbeh and Gohel (2021)	Use of machine learning to improve healthcare delivery by predicting health emergencies and understanding disease patterns.	3
Harry (2023)	Advocates for the ethical use of AI to not only advance healthcare technology but also maintain a human-centric approach that upholds the integrity of the doctor-patient relationship and promotes equitable access to care.	1
Husnain et al. (2023)	Underscores the importance of balancing technological advancement with ethical considerations to maintain patient safety and data privacy, advocating for the development of ethical frameworks and guidelines to guide AI integration into healthcare responsibly.	1
Istasy et al. (2021)	The need for AI systems to be scrutinized for bias and the importance of designing AI tools that promote health equity.	3
Kim (2018)	Application of machine learning (ML) and deep learning (DL) within clinical decision support systems (CDSSs), highlighting the significant increase in AI methodologies' use in healthcare research.	1
Labrique et al (2020)	World Health Organization's (WHO) evidence-based guidelines for digital health, aimed at leveraging digital technologies to improve healthcare delivery and patient outcomes.	2

Authors (Year)	Contribution	Main Theme
London (2019)	Emphasizes the importance of empirical testing, clear designation of use cases, and continuous quality improvement in AI systems.	3
Norori et al (2021)	Highlighting the necessity for AI algorithms to be fair, the article addresses the underrepresentation or misrepresentation of diverse groups in biomedical datasets, which can exacerbate biases and lead to adverse health outcomes.	3
Park et al (2020)	Advocates for increased public awareness, standardized guidelines, and systematic improvements, the article contributes to the discourse on creating a more ethical framework that ensures AI technologies are developed and implemented in a manner that is safe, and reliable.	1
Rigby (2019)	Emphasizes the critical balance between leveraging Al's capabilities to revolutionize healthcare delivery and addressing the ethical challenges that accompany these technological advancements.	1
Sikstrom et al (2022)	Presents a structured approach to ensuring AI applications in healthcare are developed and implemented in a manner that actively addresses and mitigates biases, promoting health equity.	3
Vyas, Einstein and Jones (2021)	Emphasizes the need for a nuanced understanding of the factors driving health disparities, cautioning against simplistic attributions of these disparities to genetic differences.	3
Wang et al. (2021)	AI in primary care can be developed and implemented ethically by assessing the inclusion of vulnerable patients, interpreting and documenting bias, and addressing harmful biases.	3
Zhang and Sejdić (2019)	Emphasizes the need for ethical considerations in the development and application of AI in radiology, acknowledging current limitations and the importance of clinician involvement.	1
Thomasian,Eickhoff, and Adashi (2021)	The call for harmonized standards for health equity in AI underscores the need for ethically designed AI that supports patient engagement and access.	2
McCall,DeCaprio,and Gartner (2022).	Scrutinizing feature selection and the potential inclusion of race in algorithm development showcases proactive steps towards reducing unfairness in healthcare algorithms.	3
Agarwal et al (2023)	The critical intersection of AI/ML technologies and racial disparities in healthcare.	3
Li, Ruijs, and Lu (2022).	Systematically reviewing ethical concerns and strategies when applying AI in healthcare, revealing 12 main ethical issues such as justice, fairness, autonomy, and privacy.	1

Authors (Year)	Contribution	Main
		Theme
Benzinger et al (2023)	Emphasizes the importance of careful development and	1
	use of AI tools to avoid ethical pitfalls and addresses	
	the need for justice and fairness in AI decision-making	
	processes.	
Jeyaraman et al. (2023)	Highlights the necessity of meticulous consideration of	1
	ethical challenges, including privacy, transparency,	
	cybersecurity, responsibility, and bias mitigation in AI	
	applications in healthcare.	
Zidaru, Morrow, E. M.,	The emphasis on ethical public engagement and the	2
and Stockley (2021).	principle of design justice in AI development and	
	implementation is aligned with the goal of enhancing	
	patient engagement and ensuring equitable access to AI-	
	assisted healthcare solutions.	
Donia, and Shaw (2021)	Importance of evaluating the co-design process to	2
	ensure it is inclusive and genuinely reflects a wide	
	range of perspectives and backgrounds.	

Notes: Theme 1 = The Integration and Transformative Potential of AI in Healthcare, Theme 2 = Enhancing Patient Outcomes and Access to Care Through AI and Telemedicine, Theme 3 = The Role of Machine Learning and Data Handling in Healthcare, Including Addressing Biases.

#### Results

#### **Themes**

The examination of topics, in the chosen articles, highlights concerns regarding the application of artificial intelligence, in healthcare. By exploring these themes, we can understand how AIs technical skills are influencing the healthcare sector concerning issues of racial fairness. As these subjects interact, they offer perspectives on the research question emphasizing the significant impact AI has on expanding healthcare access and enhancing its standards.

#### 1. The Integration and Transformative Potential of AI in Healthcare

The use of AI, in healthcare is seen as a game changer as noted by researchers such as Alowais et al. (2023). Bohr and Memarzadeh (2020) highlight its ability to improve diagnosis accuracy and tailor treatment plans for individuals. These advancements showcase how AI can enhance the standard and speed of care. However, they also shed light on dilemmas, especially regarding data privacy and the biases present in decisions. The research by Garcia Vidal et al. (2019) emphasizes the need, for standards when integrating AI into healthcare to effectively navigate these complexities.

#### 2. Enhancing Patient Outcomes and Access to Care Through AI and Telemedicine

AI and telemedicine are becoming increasingly important, in enhancing results and broadening the reach of healthcare services. According to a study by Bachina and Kanagala (2023) AI plays a role in improving involvement while research by Barbosa et al. (2021) illustrates how telemedicine effectively brings healthcare within reach, particularly in far-flung and underserved areas. These discoveries indicate a

move, toward a healthcare delivery approach, where AI and telemedicine help connect medical services with patient requirements breaking down traditional obstacles.

# 3. The Role of Machine Learning and Data Handling in Healthcare, Including Addressing Biases.

AI technology plays a pivotal role, in improving healthcare services and addressing biases in AI models. Badillo and colleagues (2020) delve into its use in pharmacology highlighting the importance of algorithms for analyzing data. Chen and team (2019) also support the idea that AI can help reduce healthcare disparities by stressing the need for machine learning models that are sensitive to patient backgrounds to prevent reinforcing existing biases.

The analysis provided looks at how AI is shaping the healthcare landscape pointing out its potential to revolutionize care delivery improve access through telemedicine and the vital role of machine learning in promoting fair healthcare practices. As discussions on integrating AI into healthcare progress, these topics lay the groundwork for conversations regarding the ethical and responsible deployment of AI technologies, in the healthcare industry.

# RQ1: What evidence-based strategies can ensure AI algorithms are designed and implemented ethically to foster equitable healthcare across racial and ethnic groups?

Addressing the ethical considerations of using AI within healthcare necessitates a structured approach encompassing various facets of technology development and deployment. The principles guiding this approach must ensure that AI algorithms are effective but also fair and equitable across all demographics, particularly concerning racial and ethnic groups. The following strategy, delineated in Table 2, provides a blueprint for achieving these goals, emphasizing inclusivity, ethics, continuous monitoring, and interdisciplinary collaboration.

**Table 2:** Strategy for Ethical AI

Strategy Component	Description	
Inclusive Data Representation	Data used in training AI algorithms must encompass the broad spectrum of patient demographics to mitigate biases and ensure equitable algorithm performance.	
Ethical Development Frameworks	AI development should be underpinned by strong ethical guidelines from the start, ensuring fairness and accountability are central to the process.	
Continuous Monitoring for Bias	Systems must be in place to regularly assess and adjust AI tools, ensuring biases are promptly identified and rectified.	
Interdisciplinary Collaboration	The collective insights from technologists, healthcare practitioners, ethicists, and patient advocates are crucial for developing ethically sound and holistic AI solutions.	

The data in table 2 encapsulates a comprehensive strategy that is imperative for embedding ethical considerations into the fabric of AI in healthcare. The strategy surrounding inclusive data representation underlines the critical first step in the construction of AI systems. By ensuring the diversity of data sets, AI algorithms can better serve a broad spectrum of patient groups equitably. The call for data inclusivity is supported by Chen, Ghassemi, and Szolovits (2019), who stress the significance of diverse data in mitigating biases and enhancing the performance of AI algorithms across all patient demographics. The adoption of ethical frameworks from the inception of AI development projects acts as a moral compass, guiding the ethical and accountable creation of algorithms. London (2019) advocates for these frameworks as essential in navigating the ethical complexities of AI development, ensuring that AI

solutions are built with a commitment to healthcare equity. Given the dynamic nature of AI technologies and societal norms, Sikstrom et al. (2022) argue for the necessity of ongoing monitoring and recalibration of AI applications. This process ensures that AI systems remain ethically compliant and responsive to emerging biases and ethical dilemmas. The development of ethically sound AI in healthcare is not an endeavor that can be accomplished in isolation. Norori et al. (2021) highlights the value of collaborative efforts that draw on the diverse expertise of technologists, healthcare practitioners, ethicists, and patient advocates. This approach ensures the creation of AI solutions that are not only innovative but also socially responsible and ethically grounded.

The strategies outlined in table 2 offer a path toward harnessing AI's potential to improve healthcare delivery in an ethically responsible manner, ensuring contributions to healthcare equity. However, challenges such as the potential lack of diverse data and the continually evolving nature of ethical standards in a fast-paced technological landscape present hurdles to the realization of these strategies. Future research should thus prioritize exploring effective methods for implementing these strategies, assessing their impact in real-world settings, and adapting ethical guidelines to keep pace with technological advancements. Through such diligent efforts, AI can become a pivotal force for good in reducing healthcare disparities, supported by robust ethical consideration and collaborative expertise.

#### **Discussion**

After examining a range of literature obtained through detailed keyword searches, in-depth article analyses, and thematic synthesis, this review has gathered valuable insights into how AI can potentially enhance fairness in healthcare. The recurring themes have helped frame discussions of the research question and the implications of the findings, and they lay a foundation for a conclusion that acknowledges the study's limitations and suggests future research directions.

The body of research underscores AI's immense potential in healthcare, particularly its capability to enhance fairness and prevent biases in clinical practice. Insights from Badillo et al. (2020) outline machine learning principles critical to identifying and rectifying biases, which are imperative for the creation of equitable AI applications. Additionally, Bachina and Kanagala (2023) stress the importance of deploying AI technologies to improve patient outcomes and involvement, with an acute awareness of the disparities present within marginalized communities.

Developing ethical frameworks for AI is crucial, necessitating alignment with principles of justice, fairness, and accountability. The human-centric approach to AI adoption in healthcare, as emphasized by Alowais et al. (2023), suggests a blend of technological sophistication and ethical stewardship is essential. Continuous monitoring for bias, as demonstrated by Sikstrom et al. (2022), is a fundamental aspect of such frameworks, emphasizing the necessity for vigilance and active bias mitigation to promote health equity.

This evaluation highlights the need for a multidisciplinary approach to developing AI tools for healthcare, blending expertise from varied fields. Computer scientists and engineers contribute technical prowess; healthcare practitioners offer clinical insights; ethicists frame moral considerations; legal experts navigate regulatory landscapes; and sociologists and cultural studies specialists inject cultural consciousness and societal context into AI development. This collaborative approach is critical for tackling the challenges associated with AI in healthcare comprehensively, ensuring that technology advancement is ethically sound and beneficial for all (Norori et al., 2021).

# **Implications**

Artificial intelligence in the healthcare sector holds the potential for enhancing patient care, accuracy in diagnosis, and more efficient treatment processes. However, it also presents ethical dilemmas and concerns regarding privacy and security. It is essential to prioritize ethical governance and a patient-focused approach when implementing AI technology, ensuring the safeguarding of patient information and privacy. The study conducted by Jisc in 2019 revealed that only 52% of students expressed confidence in data protection measures, highlighting wider apprehensions prevalent in the realm of healthcare AI. Tackling these obstacles is paramount, particularly in settings with limited resources where effective management and continuous enhancement of AI applications are not merely advantageous but imperative. The similarities between how businesses and healthcare handle AI obstacles show the potential to use current cybersecurity tactics to improve the ethical use of AI in healthcare. However, the specific rules governing healthcare mean that integrating AI comes with added challenges. Finding new and creative solutions is essential not just for meeting these rules but also for safeguarding patient information and maintaining the trustworthiness of healthcare systems.

Dealing with these hurdles requires a comprehensive approach that draws on expertise from different fields, such as cybersecurity and data management. The aim is to establish an environment where AI tools are developed and used responsibly, improving patient care while upholding ethical standards and data security. Collaboration in research and policy-making across these areas is vital for navigating the ethical landscape of AI in healthcare. By working together in this way, the healthcare sector can create a technological environment where AI is applied ethically and fairly, benefiting a wide range of patients and helping reduce disparities in healthcare.

In the future, researchers need to keep exploring these consequences by concentrating on creating AI systems that excel technically and uphold ethical standards and social accountability. By studying how these AI systems impact real-world healthcare environments and consistently enhancing ethical principles, we can enhance the role of AI as a means for promoting fairness and equality in healthcare. In tandem with technological progress, it is crucial for ethical frameworks to adapt to meet new challenges and encompass the wide range of patient values and cultural contexts. Engaging in open, transparent discussions involving various stakeholders like patients, healthcare providers, technology experts, ethicists, and policymakers is key to ensuring that AI is more than just an efficiency tool but a means to democratize healthcare. These collaborative endeavors can pave the way for a future where AI empowers everyone with fair healthcare solutions, embodying the core principles of justice and equality integral to a truly equitable healthcare system.

# Conclusion, Limitations, and Future Research

The exploration of AI in healthcare has unveiled its profound capability to revolutionize patient care, diagnosis, treatment, and the overarching quest for healthcare equity. This review has drawn from an array of studies to illuminate the nuanced roles AI plays in mitigating healthcare disparities and enhancing ethical considerations in AI deployment. Chen, Ghassemi, & Szolovits (2019) provide foundational insight into how AI can inadvertently perpetuate or mitigate biases in healthcare, emphasizing the critical need for diverse data sets and algorithmic fairness. Alowais et al. (2023) expand upon this by discussing the transformative impact of AI on healthcare delivery, emphasizing the importance of ethical frameworks and human expertise in guiding AI integration. Li, Ruijs, & Lu (2022) further complement these discussions by systematically reviewing ethical concerns in AI applications within healthcare, offering strategies to address these challenges.

Distinctively, this review advances the conversation by highlighting the nuanced ways in which AI can either perpetuate or mitigate disparities. Unlike some prior studies that may have taken a more technocentric view, this work extends the dialogue by placing equal emphasis on the sociocultural dimensions of AI in healthcare, echoing concerns raised by Chen, Ghassemi, & Szolovits (2019) regarding the risks of perpetuating bias without diverse and representative datasets. This synthesis of literature reveals a consensus on AI's potential to advance healthcare equity while also highlighting the necessity of vigilant ethical oversight.

The discussion diverges in the specificity of solutions and strategies proposed: Chen, Ghassemi, & Szolovits (2019) focus on algorithmic modifications, Alowais et al. (2023) call for a blend of technological innovation and ethical guidance, and Li, Ruijs, & Lu (2022) advocate for a comprehensive approach to ethical considerations.

The limitations of this review stem from its predominant reliance on literature published in English, potentially overlooking valuable insights from studies conducted in other languages. Furthermore, the rapid evolution of AI technology and its applications in healthcare may have led to the omission of emerging ethical considerations. This limitation is particularly pressing given that Li, Ruijs, and Lu (2022) emphasize the complex, multifaceted nature of ethical concerns in AI, spanning across various cultures and contexts.

Subsequent studies must be proactive about diversity in the development of AI, considering the ethical challenges highlighted by Li, Ruijs, and Lu (2022). Conducting studies to assess how AI can help address healthcare inequalities in real-world scenarios is crucial. This requires an approach that combines ethical, clinical, and policy knowledge by working to ensure that the implementation of AI in healthcare is not just technically advanced but also socially and ethically sound.

While this review celebrates the advancements made by AI in healthcare, it also delineates a clear path for future inquiry and application. By marrying technological innovation with ethical foresight, the promise of AI in establishing a more equitable healthcare system can be fully realized. As AI reshapes healthcare's horizon, it is incumbent upon the field to ensure that the journey toward innovation also progresses steadfastly toward more significant equity and inclusivity.

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